

# Advanced Lamination Sessions

Improve the efficiency of the laminator and optimize its performance, solving defects in the laminate and share experiences, are the main objectives of this 3-day course.



### **Advanced Lamination Sessions**

### Program

### Tuesday 8

09:00 - 10:00 10:00 - 13:00	Welcome, Comexi tour and program presentation.  Materials for flexible packaging: (BOPP, PET, BOPA, OPS, Aluminium foil)  Types and technical features Applications and comparisons Advantages and disadvantages  Most common problems in printing and laminating Practical samples
13:00 - 14:30 14:30 - 15:00 15:00 - 15:45 15:45 - 17:00	Lunch Corona Treaters. Use and adjustments Inks for lamination: Concept and applications New biodegradable materials: Concepts: sustainability, compostability, biodegradability and recyclability.

## Wednesday 9

09:00 - 12:00	Adhesives
	Adhesives for B/WB/SF: basic concepts
	Handling and use: before, during and after lamination
	Troubleshooting: adhesives
12:00 - 13:00	Lamination Machine concepts
	Solvent-less laminator
	Solvent laminator
13:00 - 14:30	Lunch
14:30 - 15:30	Mixers
	Concepts and practice mixture ratio
15:30 - 17:30	Practical sessions: Solvent-less lamination
	Optimization in solvent-less lamination process according different
	structures

#### **Thursday 10**

09:00 - 10:00	Lamination trends.
10:00 - 11:00	Troubleshooting: round table
11:00 - 14:00	Practical session: Solvent lamination
	Use a chromatograph to compare the retention of a solvent on
	a printed and non-printed film.
	Different lamination speeds
	Bond Strength test
	Inline coating weight reader
	Practical comments: Solvent-less versus solvent.
14:00 - 15:30	Lunch
15:30 - 16:30	Productivity lamination concepts
16:30 - 17:00	Closure

Course evaluation and certificates of attendance













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